

LEATHER PATCHES SPECIFICATION SHEET



WORLDEMBLEM®

GENERAL INFORMATION

DESCRIPTION

Designs are laser etched into the leather to enhance your hats, bags, and jackets. In this process the leather is burned with the laser and gets permanently engraved.

As with genuine leather products, shades of leather can vary.

EMBLEM SIZE LIMITS

Min: 0.5" X 0.5" / Max: 6" X 6" (+/-1mm)

Due to the laser cutting process, patch size may vary by +/- 5%
Approximately 1.5mm thick (may vary).

LEATHER COLOR

3 Leather colors available: Caramel, Taupe & Natural.

MINIMUM TEXT SIZE

Smallest character should be at least 1mm high.

MINIMUM ELEMENTS SIZE

Elements on leather emblems must be at least 0.3mm width.

OUTLINE

Outlines should be 3mm width.

BACKING

- Low Melt Heat Seal
- Pressure Sensitive

ELECTRONIC PROOF

A digital sample via email is available in 48 hours. Edits are allowed.

PRODUCTION TIME

Samples time: 48 hours plus shipping.

Production time: 24 hrs. *

*Excludes Shipping. Some restrictions may apply.

Call 1-800-766-0448 for more information .

WASHING INFORMATION

This product is intended to be used on hats, bags and jackets not regularly washed. Not recommended for dry cleaning or industrial wash.

SHELF LIFE

One year shelf life before applying (room temperature controlled environment).

Minimum
elements size:
0.3mm width



Outline:
3mm width

Minimum text size:
1mm high

APPLICATION INSTRUCTIONS

PRESSURE-SENSITIVE

Make sure the application area is thoroughly cleaned. We recommend the use of rubbing alcohol. Remove paper backing and press firmly on the desired location.

TOP HEAT PRESS

1. Set the press at 300-320°F with 60-80lbs of pressure.
2. Place emblem on desired location.
3. Secure emblem with thermal application tape.
4. Place the garment with the emblem facing down on the bottom heat platen, so the heat activates the glue on the back.
5. Press for 20 seconds.
6. Remove thermal application tape.

TOP & BOTTOM HEAT PRESS

1. Set the press at 300-320° F with 60-80lbs of pressure.
2. Place the garment on bottom platen.
3. Place the emblem on desired location.
4. Press for 20 seconds.

LIMITATIONS

Low Melt: Since the product is applied with heat, it is not recommended for use on materials that may be heat sensitive (ex. some nylons, silk some plastics, leather, wool, fleece, etc.). The product is intended to be used on hats, bags and jackets that are not intended for regular home washing.

Pressure-Sensitive: The use of these emblems on surfaces that may contain an oil finish, such as silicon, Teflon™, rough fabrics, or outdoor goods is not recommended.

DISCLAIMER: World Emblem recommends testing the best combination of heat seal parameters before application. World Emblem is not liable for any damages to garments during the application process.

NOTE: Please check out [youtube.com/worldemblem](https://www.youtube.com/worldemblem) for step by step instructions for applying our apparel decorations.

NATURAL LEATHER COLOR



TAUPE LEATHER COLOR



CARAMEL LEATHER COLOR

